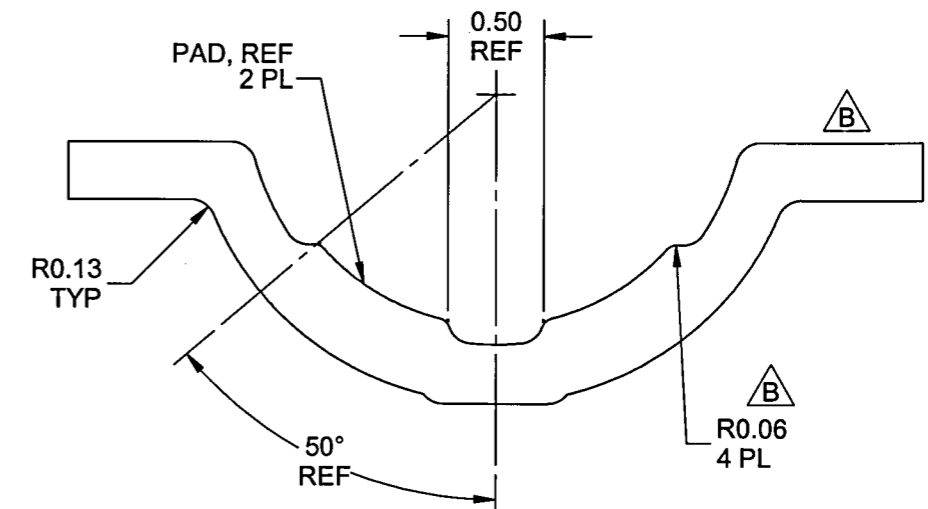
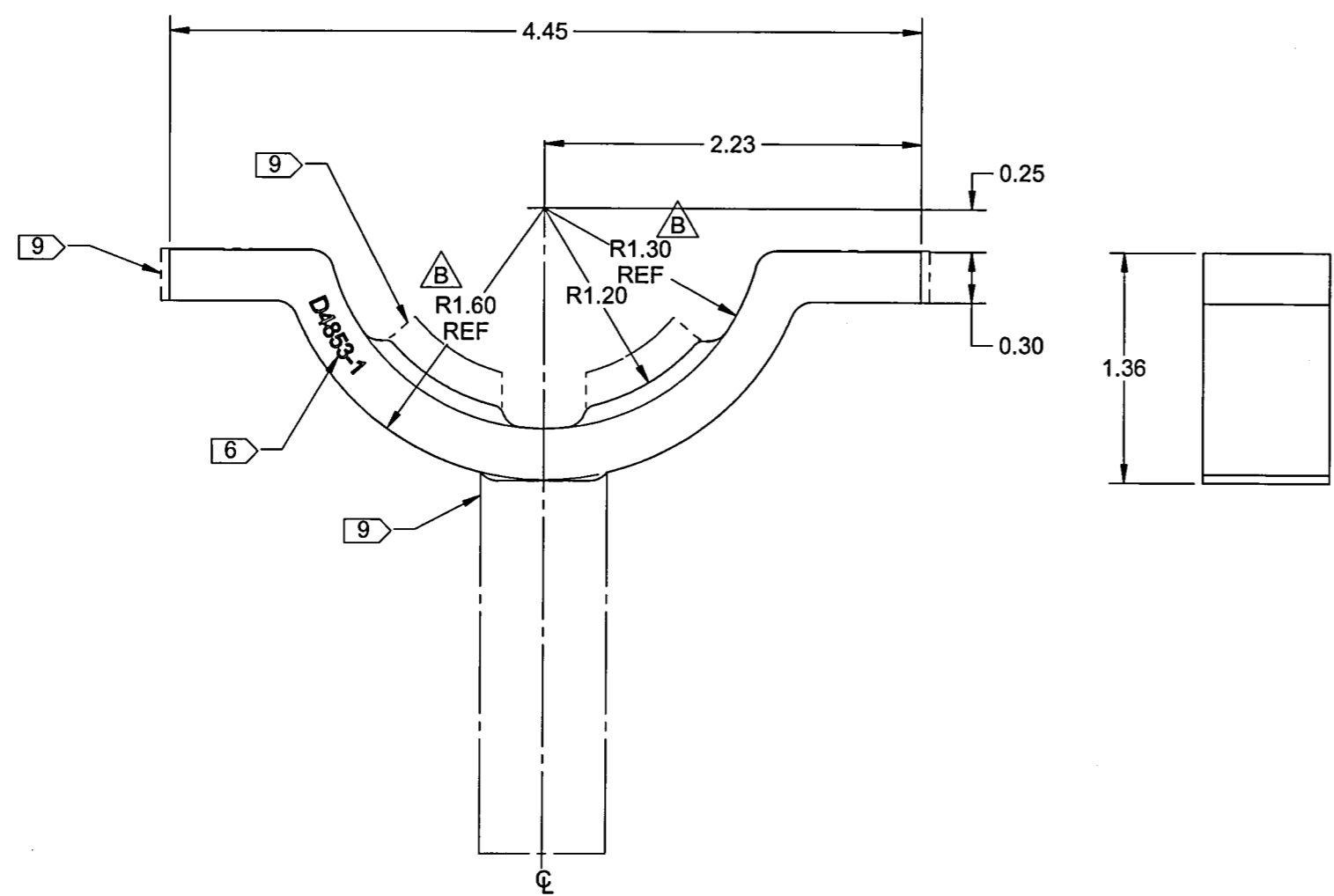
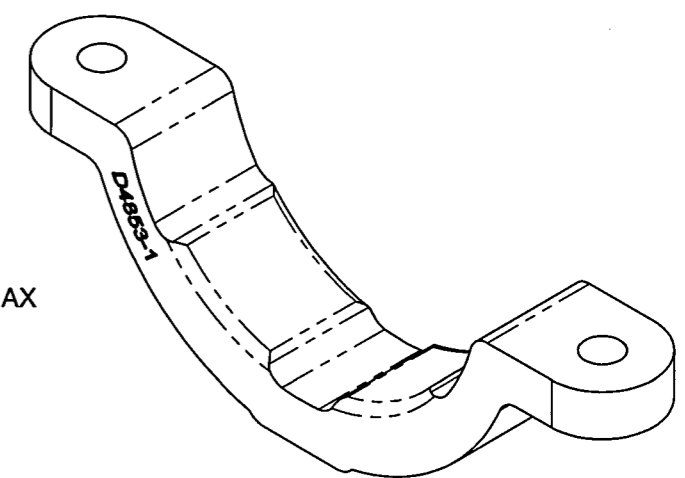


R0.06 MIN - R0.10 MAX
TYP AROUND PAD



D4853-1 TOP BRACKET

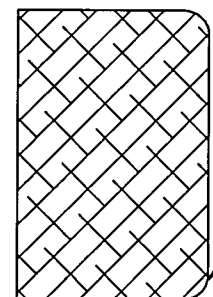
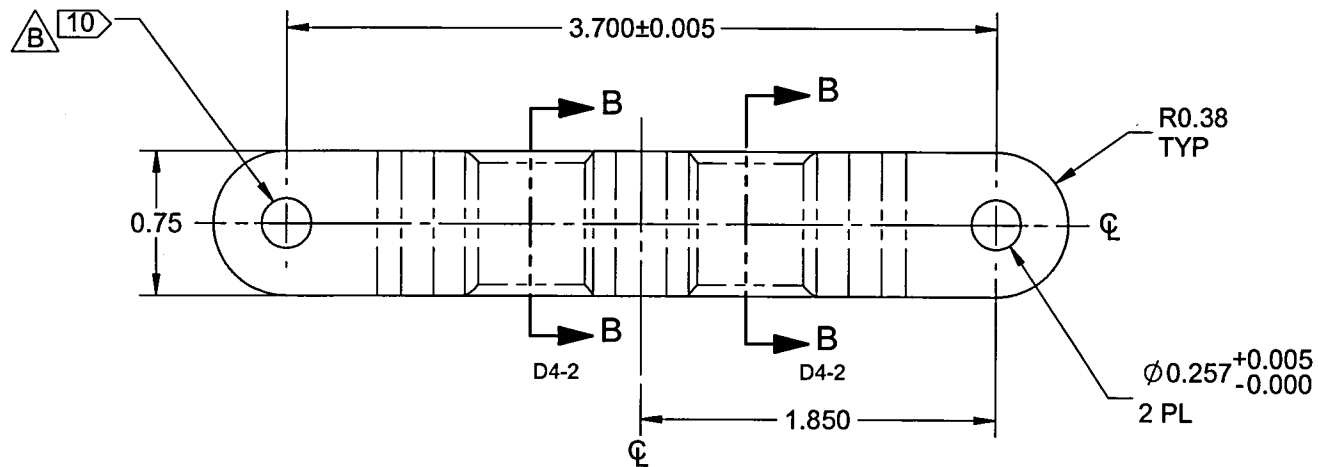
- NOTES:**
- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.13 lbs
 - 8) REPLACES GENEVA P/N G13013-1
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

RELEASED
2017-09-28
17-680

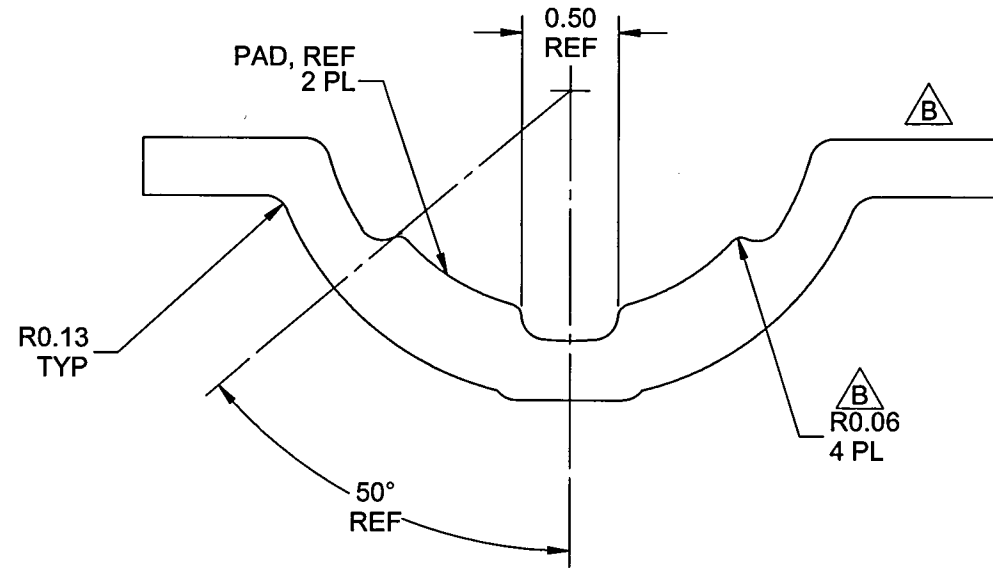
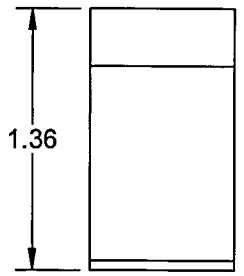
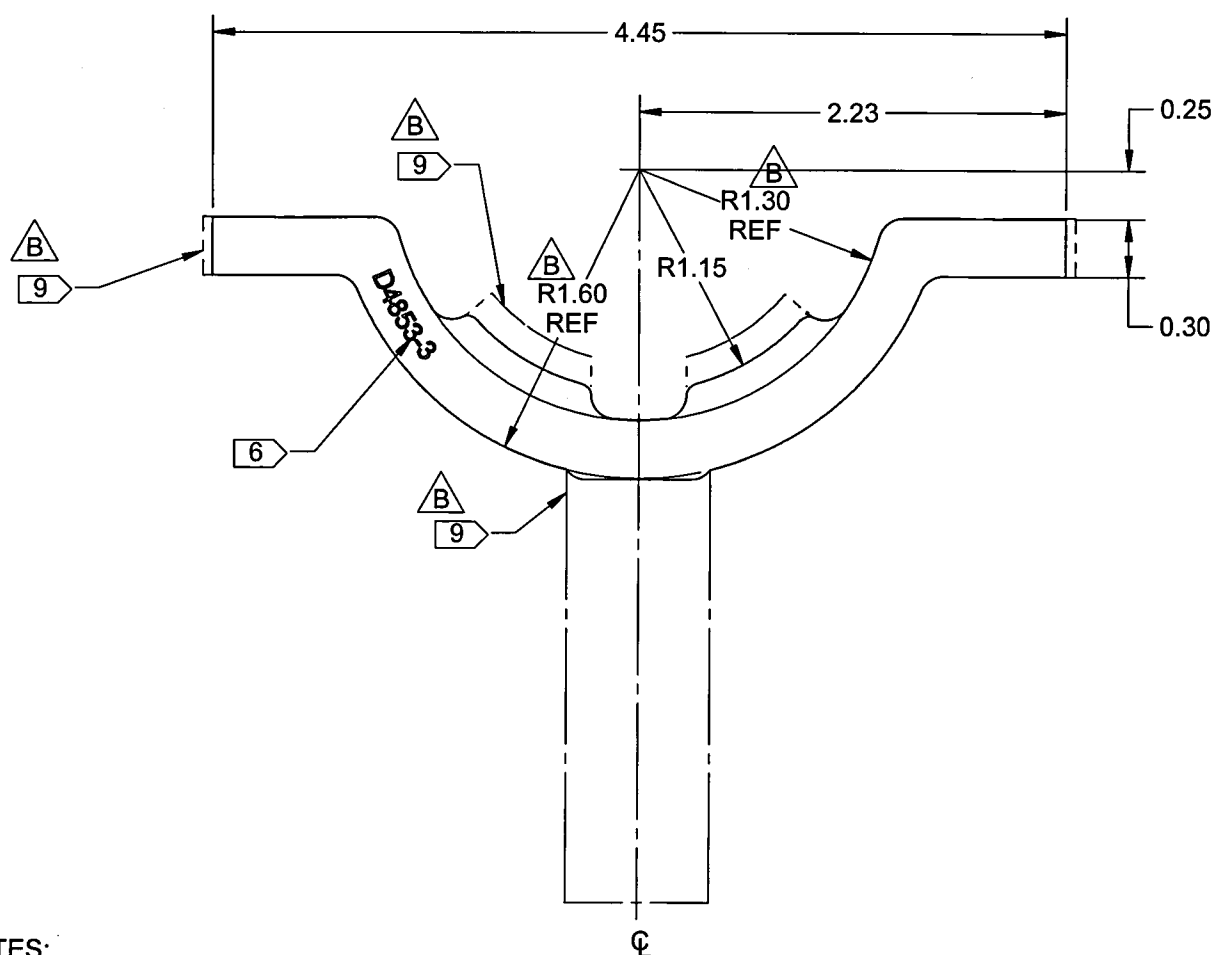
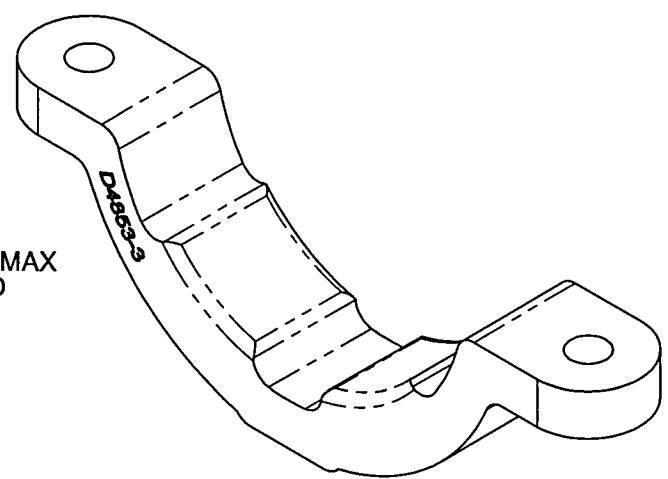
APPROVED

B	UPDATE MATERIAL TO D4921 LUG EXTRUSION, REVISE DIMENSIONS, ADD NOTE 10 TO ALL SHEETS	VS	16.02.04
A	NEW ISSUE	VS	13.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4853	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	TOP BRACKET	NTS
DATE	16.02.04	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



R0.06 MIN - R0.10 MAX
TYP AROUND PAD



NOTES:

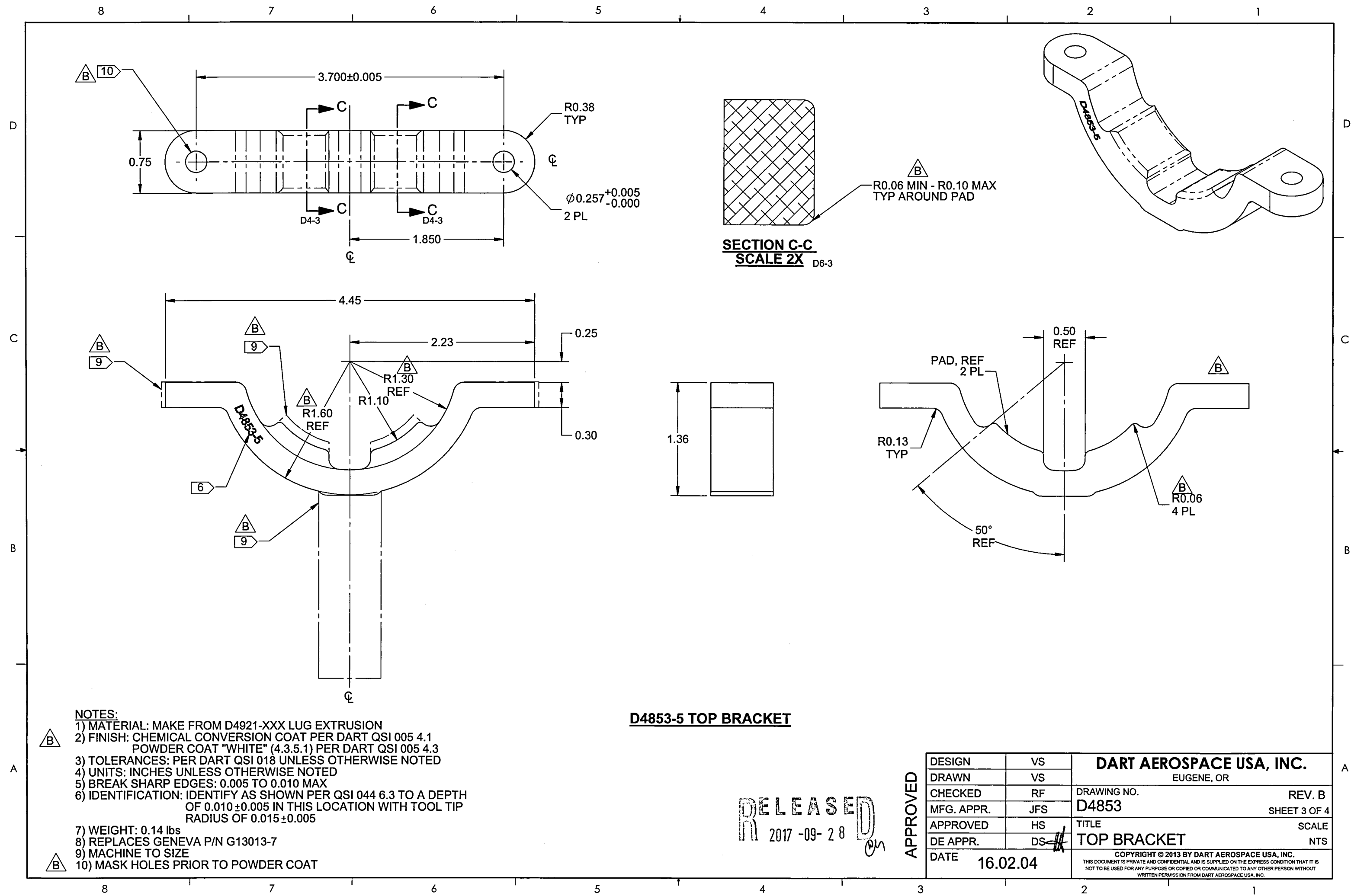
- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.13 lbs
- 8) REPLACES GENEVA P/N G13013-5
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4853-3 TOP BRACKET

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2017 -09- 28

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MFG. APPR.	JFS	D4853	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	TOP BRACKET	NTS
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NOTES:

- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.14 lbs
- 8) REPLACES GENEVA P/N G13013-7
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4853-5 TOP BRACKET

RELEASED
2017-09-28

APPROVED

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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4853	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	TOP BRACKET	NTS
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